

CertainTeed  
**ProRoc**<sup>®</sup> BRAND  
Marco<sup>™</sup> Drywall Joint Tape

Product Data and Submittal

**Product Description**

ProRoc<sup>®</sup> Brand Marco<sup>™</sup> Drywall Joint Tape is a paper tape designed for use with joint compound to reinforce gypsum board joints and corners prior to painting, texturing or wallpapering.

**Features and Benefits:**

- Tape is manufactured from a special fibered paper with added tensile strength to help prevent tearing, wrinkling or stretching
- Joint tape is available in three styles: No Spark (no perforations), Spark-Perf<sup>®</sup> or Slot perforations, which helps to prevent blistering
- Tape is roughed on both sides for superior bonding and holding power
- Tape has precision-matched center crease for easy and accurate corner applications
- Designed for use with all quality joint and taping compounds available on the market today.

**Product Data**

**Material:** Fibered Paper

**Color:** White

**Packaging:** See chart on back.

**Storage:** Tape should always be stored in closed cartons at normal room temperatures in an enclosed dry area.

**Environmental Limitations:** When applying Drywall Joint Tape, follow the printed recommendations of the compound manufacturer. Apply tape only within their recommended minimum and maximum temperature range. Adequate ventilation is required to avoid any excess moisture.

**Technical References:** For additional information on the application and finishing of ProRoc<sup>®</sup> Brand Finishing Products please consult:

- ASTM C 475: Standard specification for Joint Compound and Joint Tape for Finishing Gypsum Board.
- GA-214: Gypsum Association publication “Levels of Gypsum Board Finish.”

- GA-216: Gypsum Association publication “Recommended Specifications for the Application and Finishing of Gypsum Board.”
- ASTM C 840: Standard Specification for Application and Finishing of Gypsum Board.

**Working with the Product**

**Application**

Designed to be used by both hand and automatic tool applications.

Install ProRoc<sup>®</sup> Brand Gypsum Board by following the published Installation Guide. Follow the printed instructions on the joint compound container for mixing and use of compound prior to and during the tape application.

For hand taping, apply a first coat of joint compound over the joint with a four-inch knife. Press the ProRoc<sup>®</sup> Drywall Joint Tape firmly into the compound by pressing the knife over the tape. Squeeze out excess compound, making sure that there

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**Job Name**

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**Contractor**

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**Date**

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**Products Specified:**

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Submittal Approvals  
(Stamps or Signatures)

**CertainTeed**   
Quality made certain. Satisfaction guaranteed.

is enough joint compound under the tape to ensure a good bond. Allow each coat to dry thoroughly before applying the next coat. If the tape does lift along the edges after drying, simply cut out the affected area in the shape of a canoe before applying the next coat. If the tape lifts in the center, tear out the affected area and re-tape. Apply a second and third coat, ensuring that all joints and fasteners are completely concealed by feathering each subsequent coat beyond the last. Sand between coats where necessary and finish until a smooth surface is achieved.

Once primed, the finished interior walls and ceilings can be painted, wallpapered or textured as desired. Follow all manufacturers' instructions.

**Warranty**

Since methods and condition of application such as temperature, humidity and over thinning are beyond our control, CertainTeed Gypsum, Inc. (CertainTeed) will not be responsible for the failure of this product when not used according to directions and specifications and accepted standards of procedure inherent in drywall application; or when reasonable allowance is

not made by the user for adverse weather and job conditions. However, if this product proves to be defective, maximum liability shall be limited to replacement of the material only or refund of the purchase price. This shall be the full limit whatsoever of CertainTeed's liability. All claims shall be submitted in writing to CertainTeed within thirty days from the date of discovery. State or Federal laws may provide rights in addition to this warranty that cannot be modified or excluded.

| 2-1/16" Wide (52.38 mm) | Style    | Rolls Per Carton | Weight Per Carton | Cartons Per Pallet | Pallet Weight        |
|-------------------------|----------|------------------|-------------------|--------------------|----------------------|
| 75' (23 m)              | NO SPARK | 20               | 9 lbs (4.1kg)     | 180                | 1,620 lbs (734.7kg)  |
| 250' (76 m)             | NO SPARK | 20               | 26 lbs (11.8 kg)  | 72                 | 1,872 lbs (849 kg)   |
| 500' (153 m)            | NO SPARK | 10               | 26 lbs (11.8 kg)  | 80                 | 2,080 lbs (943.3 kg) |
| 75' (23 m)              | SPARK    | 20               | 9 lbs (4.1 kg)    | 180                | 1,620 lbs (734.7 kg) |
| 250' (76 m)             | SPARK    | 20               | 26 lbs (11.8 kg)  | 72                 | 1,872 lbs (849 kg)   |
| 500' (153 m)            | SPARK    | 10               | 26 lbs (11.8 kg)  | 80                 | 2,080 lbs (943.3 kg) |
| 75' (23 m)              | SLOT     | 20               | 9 lbs (40.1 kg)   | 180                | 1,620 lbs (734.7 kg) |
| 250' (76 m)             | SLOT     | 20               | 26 lbs (11.8kg)   | 72                 | 1,872 lbs (849 kg)   |
| 500' (153 m)            | SLOT     | 10               | 26 lbs (11.8 kg)  | 80                 | 2,080 lbs (943.3 kg) |

Drywall Joint Tape is 2-1/16" (52.38 mm) wide and available in 75' (23 m), 250' (76 m) and 500' (153 m) lengths

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