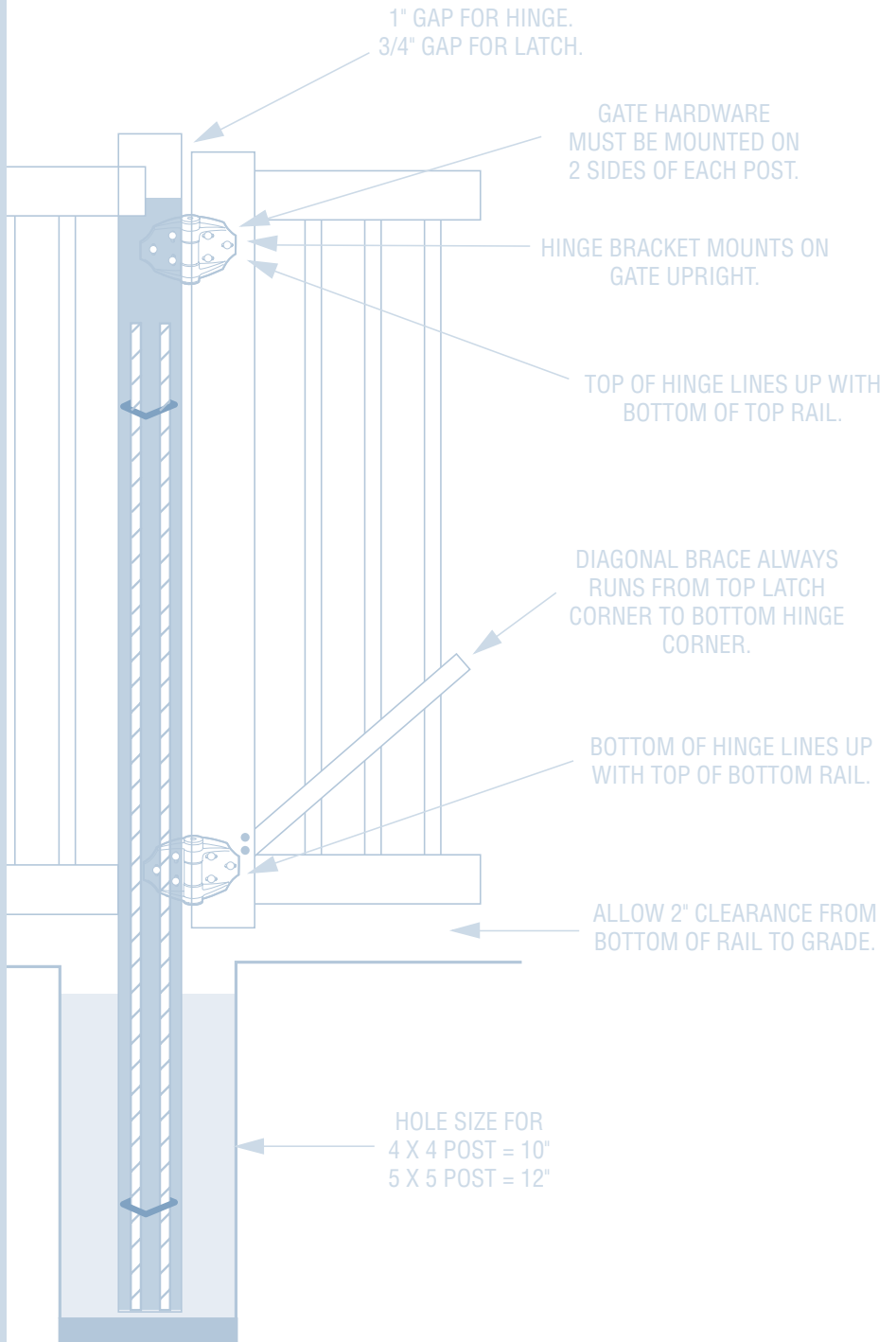


CertainTeed

Vinyl Gate Assembly Instructions

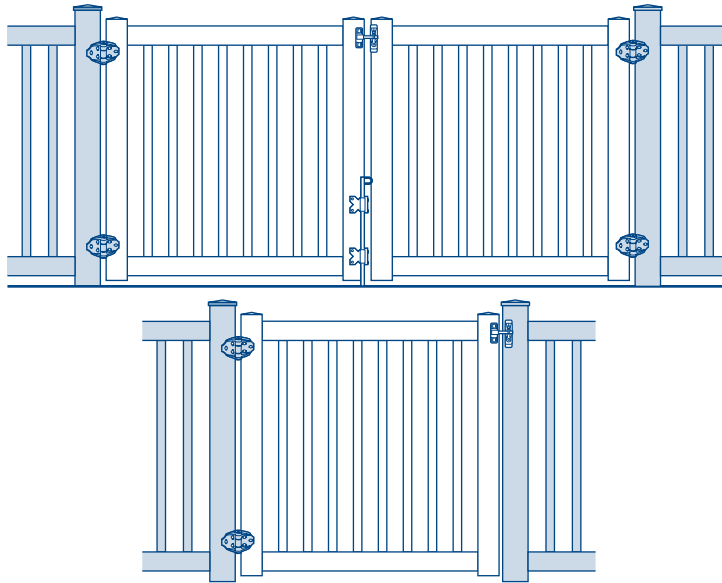
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Double Drive Gates

- Double drive gates require one REGULAR socket gate and one OPPOSITE socket gate (brace holes located on the opposite side). Double drive gates require a drop pin kit.
- Allow a space of 2-3/4" between the hinge posts when determining the size of each gate.
- For aluminum frame gates, order two standard gates (does not have opposite gate).



General Information

Please read these instructions thoroughly before beginning the assembly.

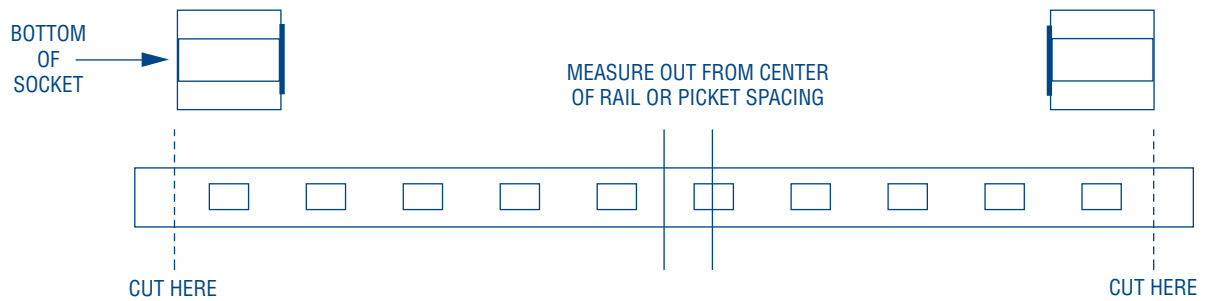
- Use extreme care when applying PVC cement as it dries quickly.
- During assembly, lay PVC components on a non-abrasive surface (such as a drop cloth) to avoid scratching.
- Clean PVC with a mild detergent and plastic scouring pad.
- Assemble PVC components without using excessive force to avoid breakage.
- Socket gate will not rack.
- Gate must be assembled prior to fence to accurately locate hinge and latch post.
- Gate horizontal rails will line up with fence horizontal rails.
- Gate requires 2" clearance under bottom rail on level ground.
- Gate hardware requires 1" gap for hinge and 3/4" gap for latch.
- Gate hardware must be mounted on two sides of post.

Tools Required

- Measuring tape
- Shim stock
- Phillips #2 screwdriver
- Large slot-head screwdriver (to activate spring in hinge)
- Saw with masonry blade
- Drop cloth
- Electric or cordless drill (use low clutch settings)
- Various drill bits (1/8", 3/16", 1/4", 5/32")
- Rubber mallet
- Leveling blocks
- Level
- 7/16" wrench (preferably 6" long)
- Square
- Pencil
- File
- #3 square drive bit

Before You Begin

Determine Width of Gate



- Width of gate will be determined by length of horizontal rails.
- Rails must bottom out inside uprights.
- Cut rails to achieve equal picket spacing. Measure out from center of hole cut-out or center of a picket spacing.
- Single gates should be made 1-3/4" smaller than the gate opening to allow for hardware.
- Double drive gates require an allowance of 2-3/4" between hinge posts for hardware and drop pin kit.
- Pre-assembled gates are 50" wide*. Gate opening between facing surfaces of posts will be 51-3/4".
- Width of privacy gate will be determined by width of pickets.
- When cutting rails, be certain to drill 1/4" holes in bottom rails for water drainage.

NOTE: When installing socket gate, allow room for socket cup and for insertion into socket and upright.

**Lexington pre-assembled gate is 42-3/8" wide.*

Section 1: Vinyl Gate Assembly Aluminum Frame

Vinyl Gate Kit is designed to build one (1) Vinyl Gate at a maximum width of 50". For wider gate requirements, please call Engineering at 800-333-0569.

Box Contains:

- Vinyl Gate Uprights with Aluminum "U" Channel Inserts
- Upright Caps
- Aluminum Channel Rail Inserts
- Hardware Bag

NOTE: Vinyl rails, pickets and hardware sold separately.

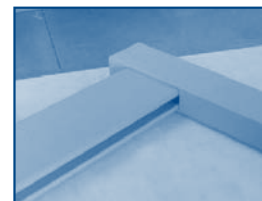
- Remove steel channel from fence rails if previously inserted. (fig. 1)
- Cut rails to length – for 50" wide standard gate, cut rails to 49-1/2" (for all other widths, cut rail 1/2" shorter than desired final gate width).
- Insert aluminum channel into rails
 - for gates shorter than 50" wide, aluminum will also need to be cut to match vinyl rail length. (fig. 2)
 - for fence styles with ribbed rails, insert channel in center chamber of rail.
- Assemble gate fill (for Privacy go to next step before assembling gate fill).
- Insert top & bottom rails into one of the gate uprights. (fig. 3)
- Slide pickets into rails (for tongue & groove privacy, last picket should have tongue removed to fit flush against upright). For shorter width gates, picket will need to be ripped.
- Slide second gate upright over rails. (fig. 4)
- Ensure rails are inserted all the way into upright and pickets are flush against uprights. (fig. 5)
- Check overall width of gate to ensure it meets desired target. (fig. 6)



(fig. 1)



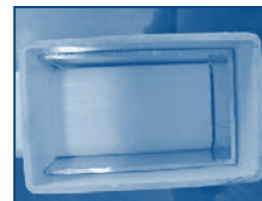
(fig. 2)



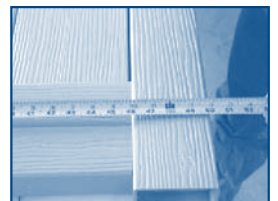
(fig. 3)



(fig. 4)



(fig. 5)

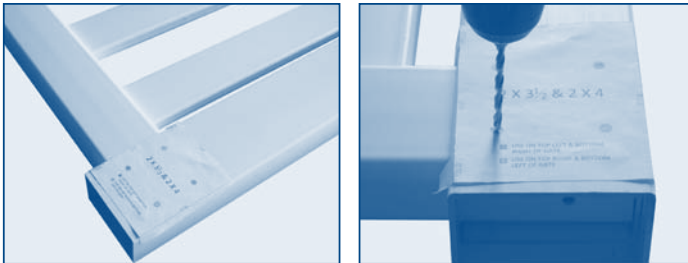


(fig. 6)

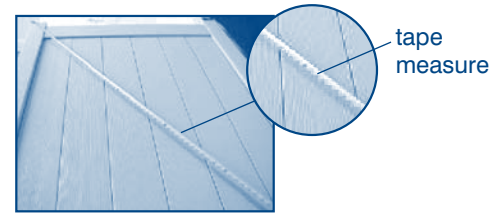
- Square gate by measuring diagonally from one upright to the other in both directions. (fig. 7)
- Drill holes and insert 2 screws in each corner of the gate. Screws should be inserted through rail to ensure connection with aluminum channel inside rail. (fig. 8a and fig. 8b)

Use templates in the back of these instructions for screw placement.

- Screw templates for Ribbed and Deco Rails - see page 9
- Screw templates for 2x3-1/2, 2x4 and Lexington Rails - see page 10
- Screw template for Edgewood Rails - see page 11



- Flip over the gate assembly and repeat screw insertion for each corner.
- Attach gate upright caps with silicone caulk or PVC cement. (fig. 9)



(fig. 7)



(fig. 8a)



(fig. 8b)

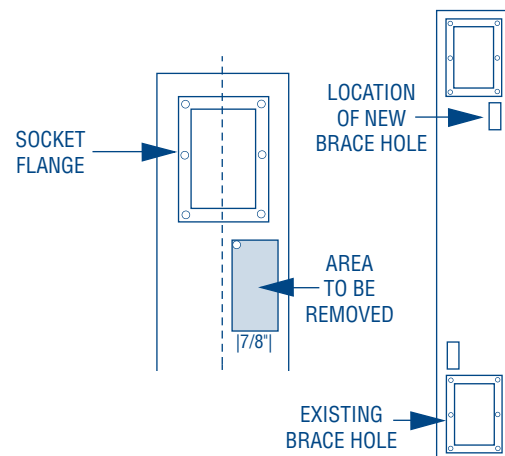


(fig. 9)

Section 2: Socket Gate Assembly

1. Make Second Set of Brace Holes (If Required)

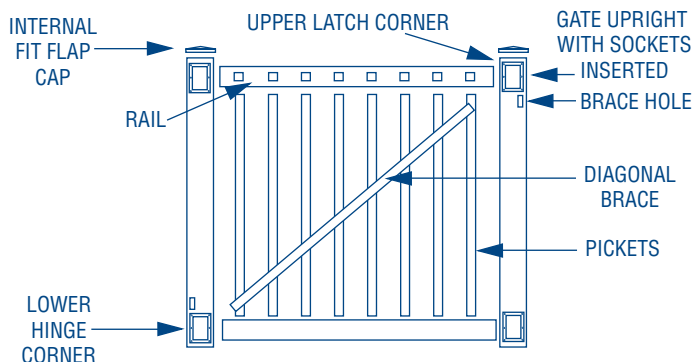
- Gates over 50" in width require a second set of brace holes for additional strength.
- Find center line of post.
- Second brace hole will be on opposite end of existing brace hole, as shown in illustration.
- Brace hole location varies by style of fence; to find location of new brace hole, measure location of existing hole from center line.
- Measure 1-1/8" down from edge of socket flange. Mark brace hole location.
- Hole will be 7/8" wide to accept brace.
- Length of hole will be determined by angle of brace.
- Drill a 5/16" starter hole in one corner. Insert jigsaw blade through hole and cut out hole.
- Hole may be cleaned with a file.



2. Assemble Gate

ASSEMBLE GATE TO TEST FIT AND MEASURE BRACE PRIOR TO APPLYING PVC CEMENT

- Gate uprights have been pre-routed in the factory with one set of brace holes. The single brace will run from the upper latch corner to the lower hinge corner. Lay brace in position on the side of the gate, mark and cut so that the brace extends 3" into each upright.
- Check for drainage hole in bottom rail.
- Insert pickets in bottom rail. For 5' and 6' high gates, insert middle rail over pickets with larger hole down. Insert pickets in top rail.
- Insert brace and glue rails into gate upright sockets. Glue all joints on one end of gate at same time. Apply glue to socket and rail, and assemble quickly as glue will dry rapidly. Make sure finished gate is square.



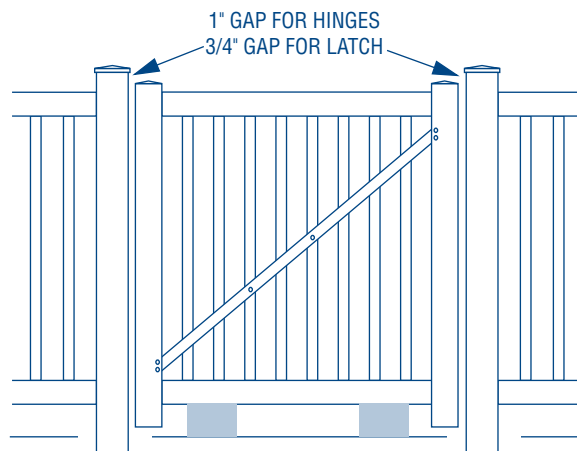
3. Secure Braces in Position

- After gate is glued and assembled, secure braces to pickets and uprights with #8 x 1-1/2" screws, snap caps and washers.
- Determine location of screws. Screws should be located evenly along diagonal brace.
- Drill a 1/8" pilot hole to secure screws.
- Insert two #8 x 1-1/2" screws, with caps and washers, through gate upright where brace inserts.
- Insert two #8 x 1-1/2" screws, with caps and washers, through gate pickets.

Section 3: Installing Gate

1. Position Gate / Locate Hinge

- Position gate between fence posts. Allow 1" gap on hinge side and 3/4" gap on latch side of the assembled gate for hardware and gate swing.
- Use leveling blocks under gate to square gate with fence posts. Fence and gate horizontal rails should be level.
- Gate hardware must be mounted on two sides of post.
- Locate hinge position on gate upright and hinge post. Top of top hinge is in line with bottom of top rail. Bottom of bottom hinge is in line with top of bottom rail.
- To mount the hinges, drill 5/32" pilot holes to accept screws when using aluminum post inserts.



2. Install Hinges (installation may vary based on gate hardware kit ordered)

Some important points concerning the installation of multi-adjust hinges:

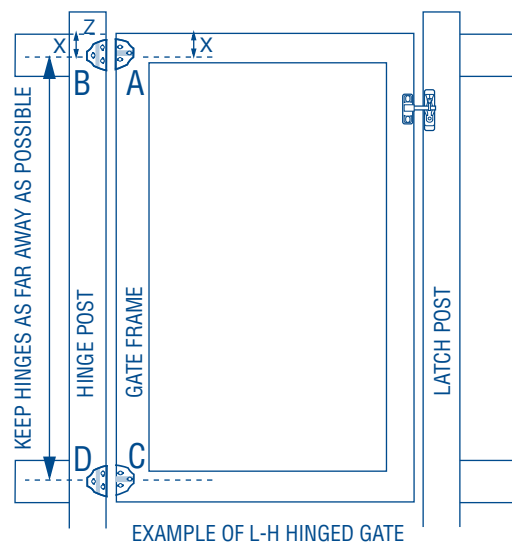
- Works with both left-hand and right-hand gates.
- The larger brackets A and C are always to be located on the right-hand (R-H) side.
(This ensures the tension adjuster is always facing up for easy adjustment.)
- The hinges should be installed as far apart as is practicable for optimum performance.
- Minimum gap between hinge post and gate: $1\frac{1}{16}$ "; maximum gap: $1\text{-}\frac{7}{16}$ ".

Step 1 - Install Four Mounting Brackets

Note that each mounting bracket holds three stainless steel threaded studs. The middle (or "outside") stud indicates the center of each bracket; use this stud as a means of centering and leveling brackets A and B (and C and D), as indicated by the dashed lines.

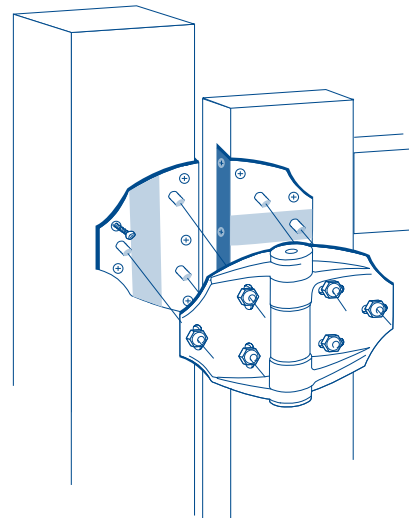
- Determine the location of the gate in the mounted position. On the hinge post, mark the top of the gate, as shown at point Z in illustration.
- From this point, measure down the desired distance [X] for the location of brackets A and B - and up the same distance from the bottom of the gate for brackets C and D. (Note that the top of the smaller brackets B and D should never be installed closer than $1\text{-}\frac{3}{16}$ " from the top and bottom of the gate respectively.)
- Using the #10 x 1" self-drilling, wafer-head screws supplied, first (for a left-hand, or L-H, hinged gate as shown in illustration) fix brackets A and C to the gate frame, and then fix brackets B and D to the hinge post. (For a R-H hinged gate, fit B and D to the gate and A and C to the hinge post.)

Each bracket has eight screw holes: five at the front and three in the side-fixing leg. If a vinyl gate has aluminum reinforcement inserts thicker than $\frac{1}{8}$ ", or steel of any thickness, the screws will require $\frac{5}{32}$ " pilot holes.



Step 2 - Install Main Hinge Body

- Take the hinge bodies and place them over the gate brackets A and C. Use the dome nuts and washers supplied to secure the hinges finger tight.
- Have the remaining dome nuts at hand. Take the gate (with hinges attached) and locate the hinges over the post brackets B and D. Secure the dome nuts to temporarily hold the gate into position.

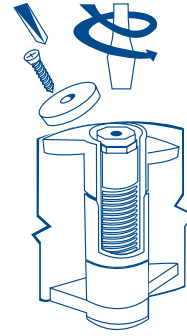


Step 3 - Vertical and Horizontal Adjustment

- Note that the slots on the right leaf are horizontal and on the left leaf they are vertical. The gate now needs to be lifted and aligned for correct operation. Lift gate so that the top of the gate is in line with point Z in illustration. (See step 1) Firmly tighten the dome nuts on the left-hand leaf. **DO NOT OVERTIGHTEN THE DOME NUTS** - we recommend using a 6" wrench.
- The horizontal slots in the right-hand leaf provide an adjustment range of $\frac{3}{4}$ ". Use this range to adjust the hinge gap to the desired position. Fix this position by firmly securing all the remaining dome nuts using the 6" wrench. Minor alignment adjustments may be required from time to time.

Step 4 - Adjust Tension

Remove endcap. Use large slot-head screwdriver to depress and turn spring-loaded adjuster counter-clockwise. Hold desired tension and allow to rise back into retention sleeve. Replace cap.



Maintenance and Requirements

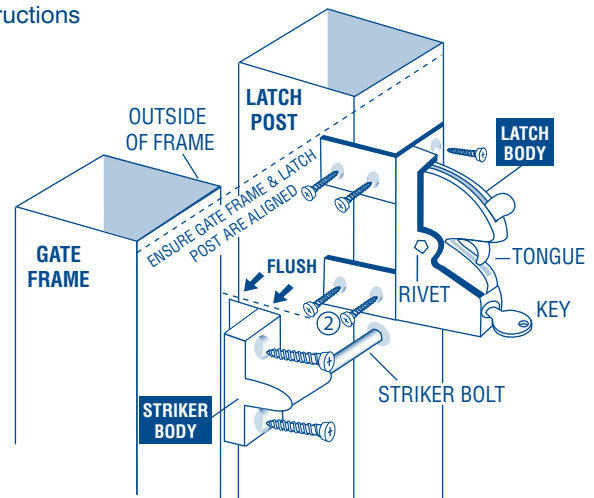
- Always use two multi-adjust hinges on any one gate.
- Ensure the gate does not swing beyond 180°.
- Each hinge must have equal tension at all times.
- Remove all other types of hinges and self-closing devices.
- Do not lubricate or disassemble these hinges at any time.
- Never remove multi-adjust hinges from gate until spring tension is released.
- Do not physically alter hinge bodies by cutting, milling, machining or grinding any part.
- For safety, remove protruding bolts/screws after installation by cutting, grinding and/or filing.

3. Install Lokk Latch

Other latch options are available. Refer to latch installation instructions included with your gate hardware for exact instructions.

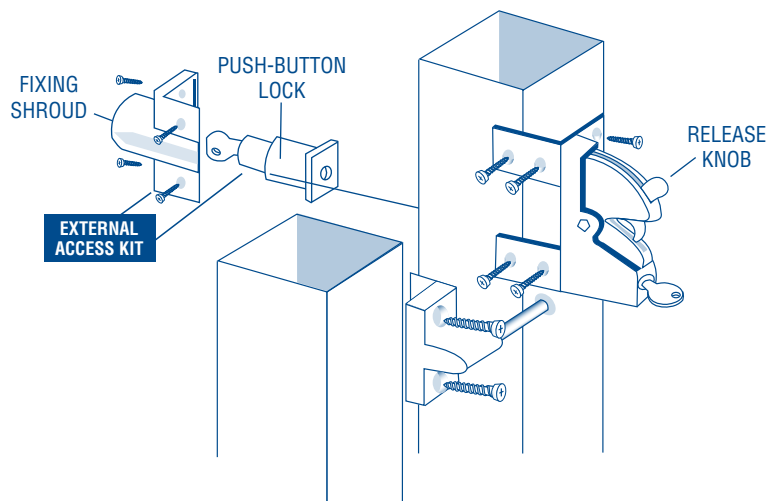
- Determine location of latch body on fence post.
- Mark and drill six 1/8" pilot holes.
- Secure latch body to fence post with six #8 x 3/4" screws.
- Determine location of striker body on gate upright.
- Mark and drill six 1/8" pilot holes.
- Secure striker body to gate upright with four #8 x 3/4" screws on side leg and two #8 x 1" pan head screws with two washers on front face.

NOTE: For maximum strength, hardware must be fastened in two directions as shown.



4. Install External Access Kit

- Open release knob.
- Hold steel rod in vertical position.
- Feed large return end of steel rod through slot in side of latch body.
- Release knob.
- Insert small return of steel rod through small hole in push-button lock.
- Slide the fixing shroud cover over the push-button lock.
- Ensure the push rod is level and not binding on the post. Mark hole locations on post.
- Drill four 1/8" pilot holes.
- Secure fixing shroud to fence post with four #8 x 3/4" screws.



5. Installation Instructions When Using Aluminum Insert

Optional Post Support

Designed for use in end, hinge and latch post



Installing insert into post (insert into post before setting post)*

Drive a screw through the vinyl into the aluminum in the bottom of post. This will prevent the insert from moving inside the post.

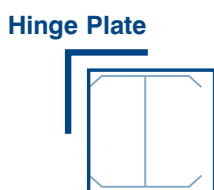
Routed Post

Insert aluminum into post with open end facing routed hole.



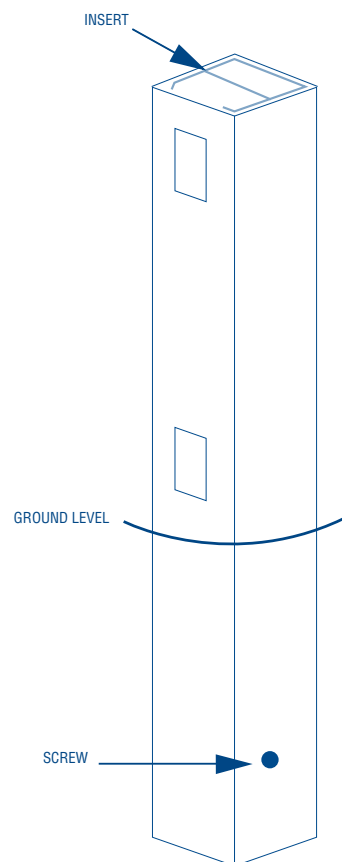
Blank Post

Make sure that you set your post so that you will be attaching the hinge plate to the aluminum in both directions.



Attaching Hinge Plate

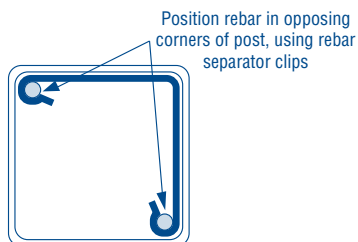
To attach hinge plate to post with insert, pre-drill a 5/32" pilot hole for screws.



*NOTE: Insert will not work in corner, line or 3-way posts.
Refer to rebar separator clip instructions if not using aluminum insert.

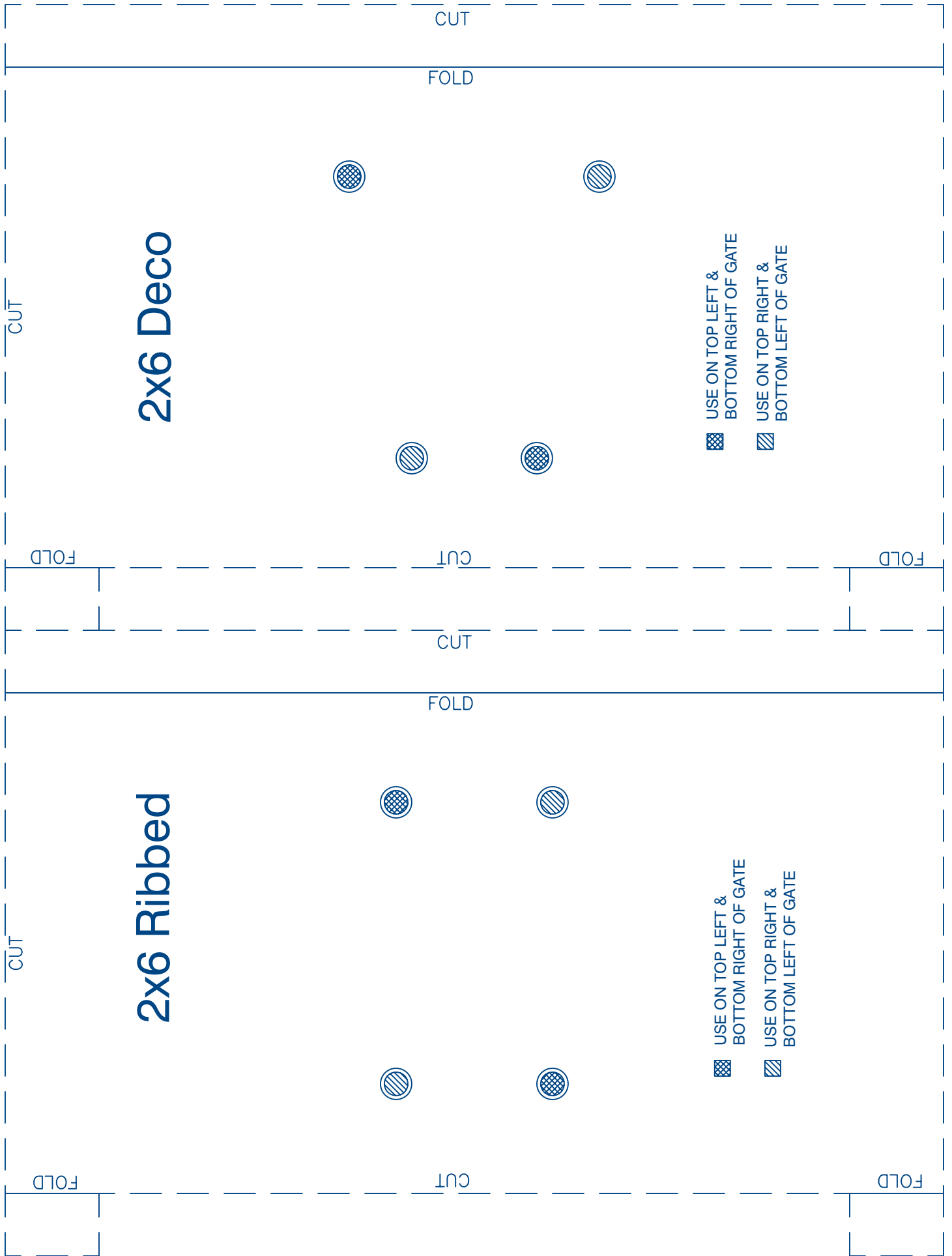
6. Locate Rebar / Fill Posts**

- Connect two pieces of 1/2" rebar together with rebar separator clips. Length of rebar should extend from bottom of hole to 12" from top of post.
- Insert rebar in opposing corners of all hinge, latch and end posts.
- The use and placement of rebar is critical for the strength and quality of the fence installation.
- Fill fence posts with concrete mix to cover rebar and gate hardware fasteners.
- Tamp out any air pockets with a rubber mallet.
- Leave gate on blocks for concrete to set up. Remove blocks after 72 hours.

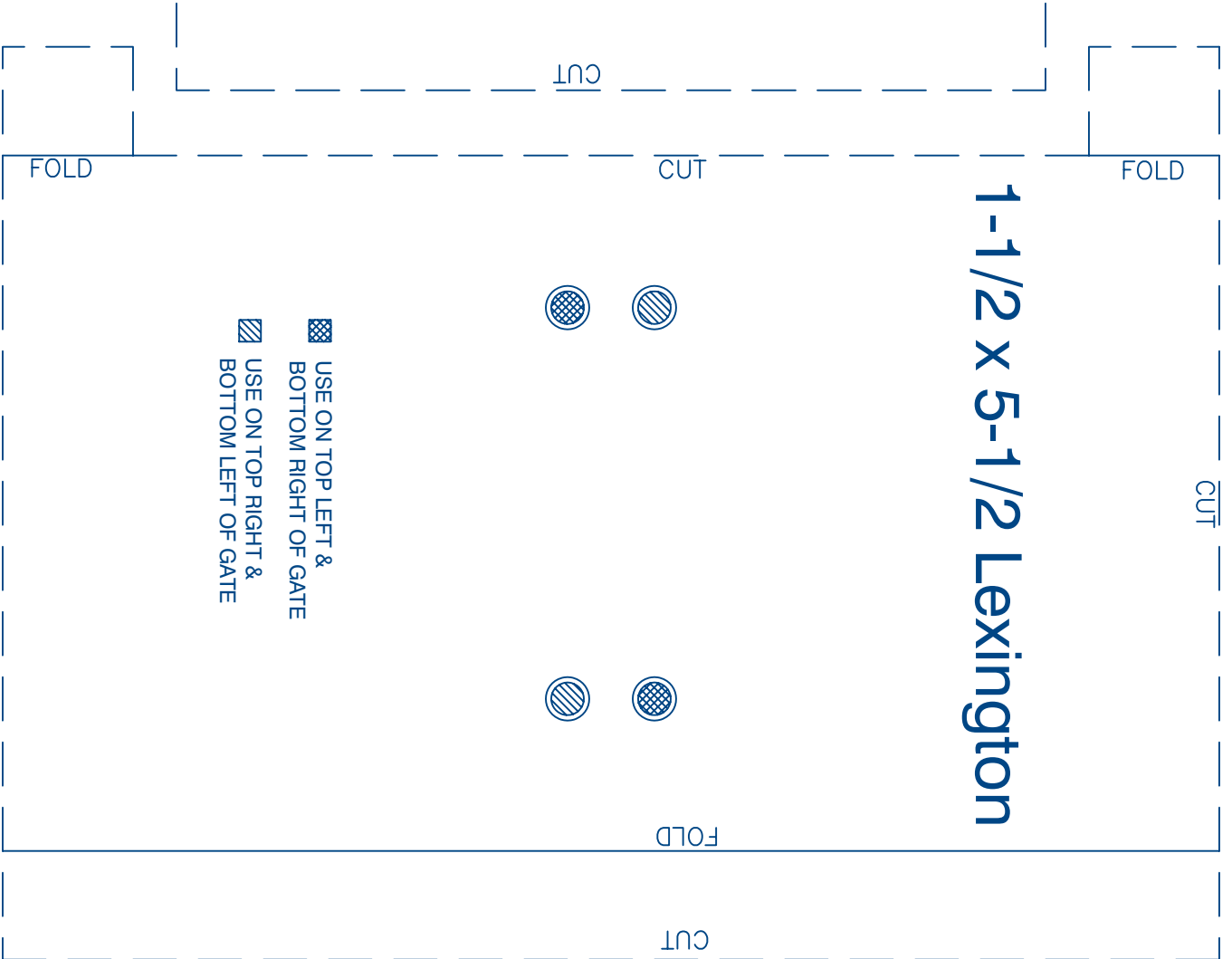
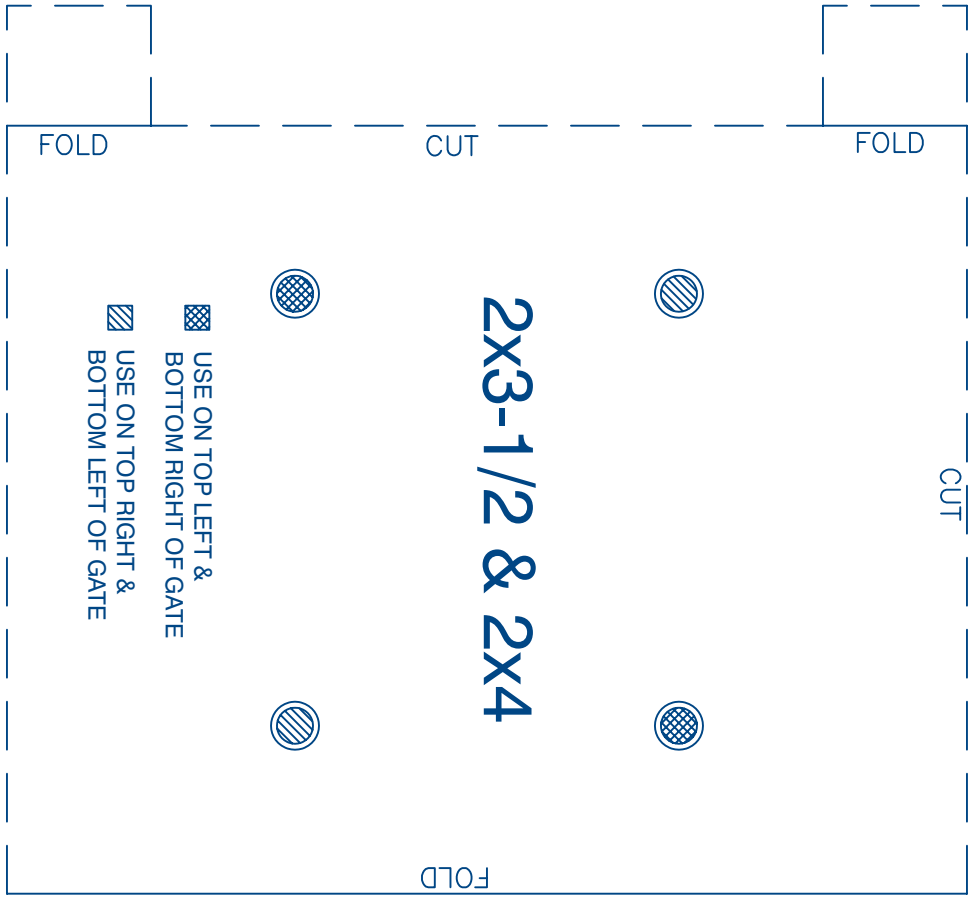


*** Caution – In climates that experience freeze-thaw cycles, this installation method could result in post cracking. This would not be covered by the warranty.*

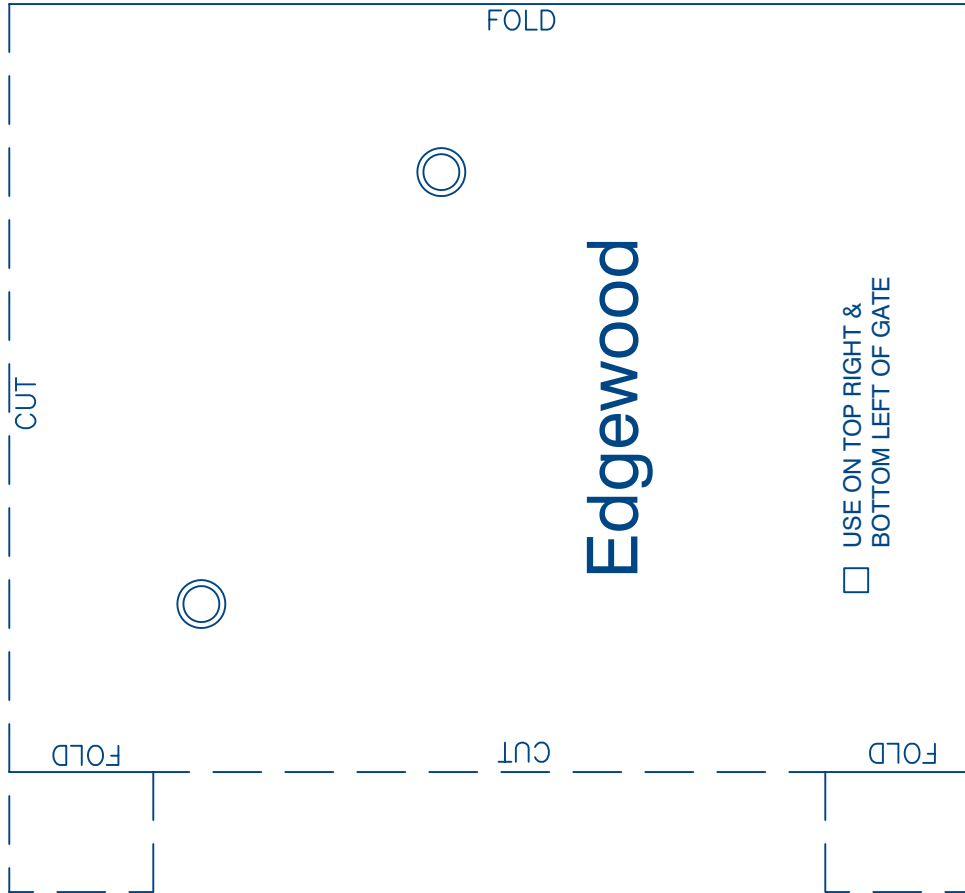
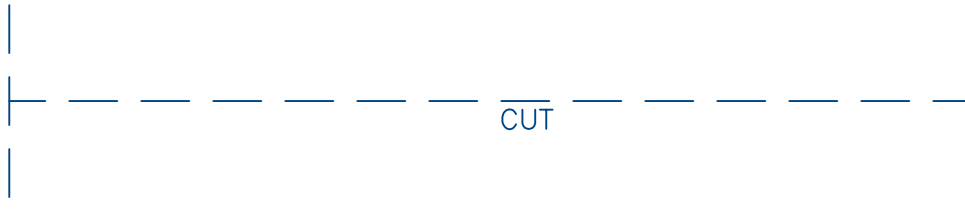
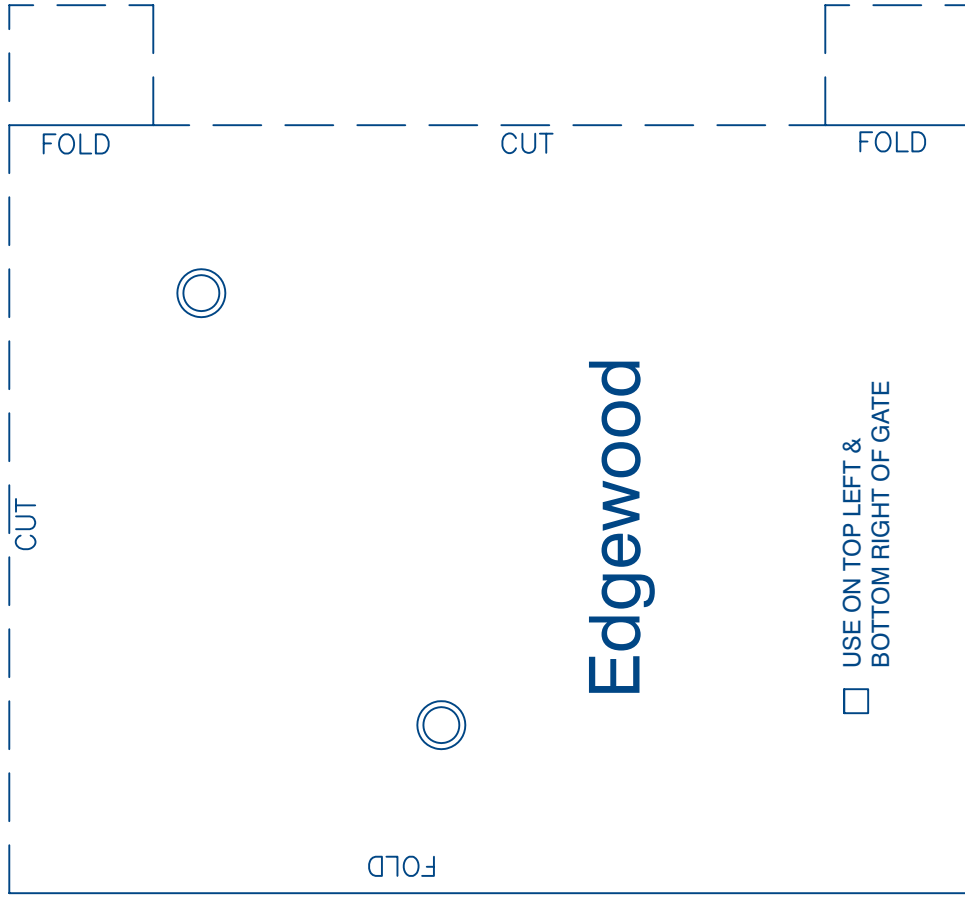
Screw templates for 2x6 Ribbed and 2x6 Deco Rails



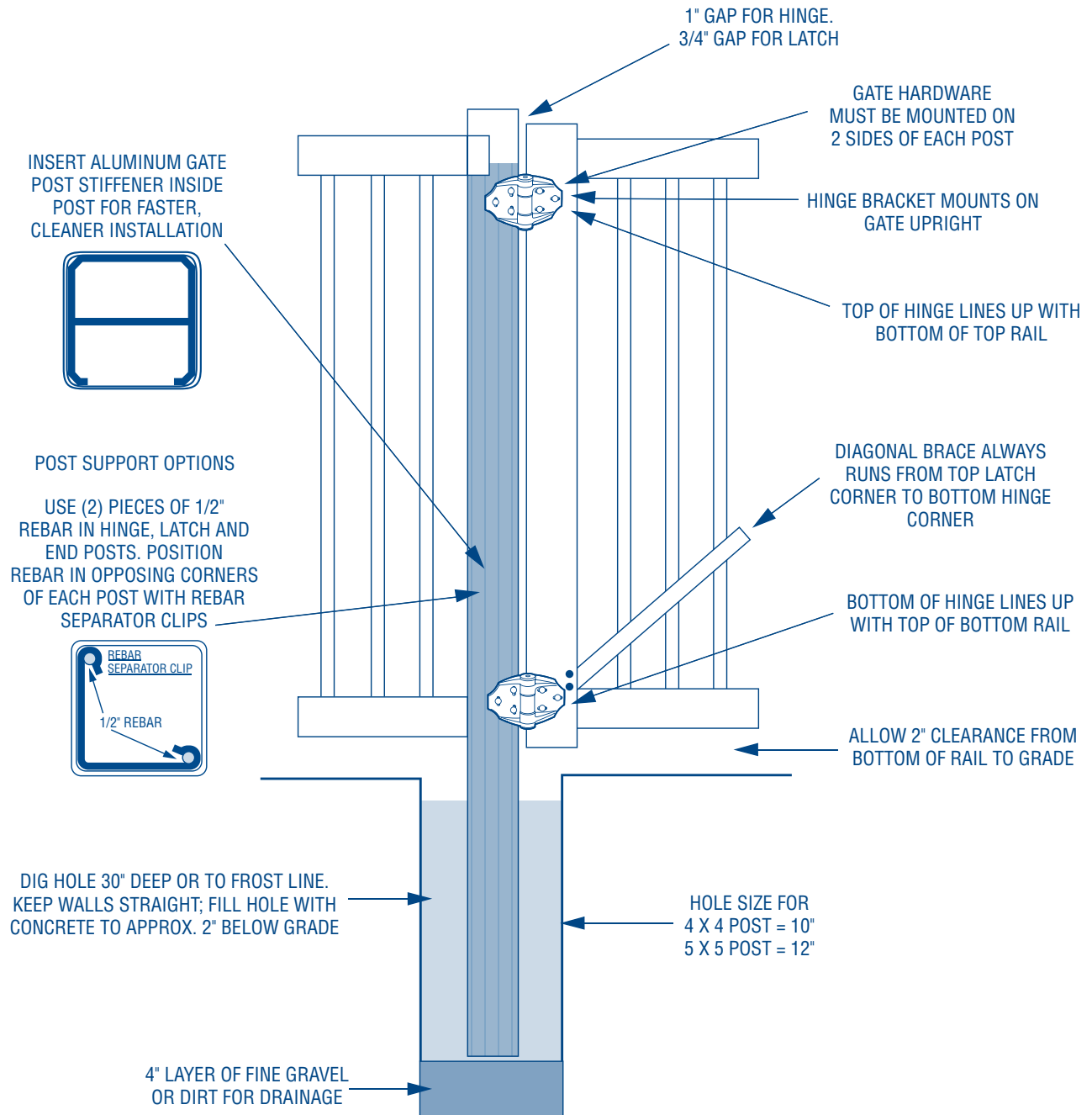
Screw templates for 2x3-1/2, 2x4 and Lexington Rails



Screw template for Edgewood Rails



Anatomy of a Gate Hinge and Latch Post



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